



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4918-047
Job Sheet 183972



Part No: D4918-047

Job Qty: 4 ea

Part Name: Wearplate Aft



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/1/18

Job Tracking No:

Due Date: 10/12/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV B SHEETS 2,3 IPP REV:A 13.11.01 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet	4 pcs		10/12/18	0.00	1.00	Waterjet 1		SC 8/10/05
105	QC	4 pcs		10/12/18	0.00	0.00	QC2 Waterjet-1		SC 8/10/05
107	QC	4 pcs		10/12/18	0.00	0.00	QC8-5		OCT 11 2018 68
108	Brake NC	4 pcs		10/12/18	0.00	0.21	Brake NC 1		SB 9-89
109	QC	4 pcs		10/12/18	0.00	0.00	QC5		NOV 06 2018 68
120	Autoweld 1	4 pcs		10/12/18	0.00	1.01	Automated welding		102 9-89
130	QC	4 pcs		10/12/18	0.00	0.00	QC10		12
140	QC	4 pcs		10/12/18	0.00	0.00	QC5		12
150	SprayPaint	4 pcs		10/12/18	0.00	0.27	Spray Paint		12/12/18
160	QC	4 pcs		10/12/18	0.00	0.00	QC5		38
170	Packaging	4 pcs		10/12/18	0.00	0.00	Packaging3-2	FP-002	12/12/18
180	QC21-SA	4 Ea		10/12/18	0.00	0.00	QC21		DAS 21

Part Op 105 - QC2- Inspect parts off machine FAI/FAIB
Descriptions: 107 - QC8- Inspect parts - second check
108 - Form as per dwg
109 - QC5- Inspect part completeness to step on W/O
120 - Weld per dwg & QSI004 4.5
130 - QC10- Inspect visual per QSI004- ground welds
140 - QC5- Inspect part completeness to step on W/O
160 - QC5- Inspect part completeness to step on W/O
170 - Identify as per dwg & Stock Location:
180 - QC21- Final Inspection - Work Order Release

ROCKGUARD BATCH 138978 ex 4/19

DEC 12 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	1.6480 sf (.412 ea)	100-Waterjet	SIG 12

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet	M304S16GA	2	270	0

DART
AEROSPACE

1670 Audrethill Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S116331



Part: D4918-047

Job No: 183972

Serial No/Batch: S116331

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 10/05/18

10/05/18
88
88
88

Plex 10/11/18 10:15 AM Dart.Gagnon.Michelle

Specifications could not be found.

Part Specifications

DART AEROSPACE LTD		Work Order:	183972
Description: Wearplate Aft.		Part Number:	D4918-047
Inspection Dwg: D4918	Rev: B		Page 1 of 1

INSPECTION SHEET

[illegible]

Measured by:	SC	Checked by:	68	QC Inspector:	
Date:	18/10/05	Date:	18-10-11	Date:	

Engineering Approval: (If necessary)		Date:	
--	--	--------------	--

Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	

